

Ships April 24th



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SOLD

D4038-2

Job Sheet 174520



Part No: D4038-2

Job Qty: 2 ea

Part Name: Angle, Fwd, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 4 lpp Rev:A New Issue 09-12-15 JLM Verified By:EC IPP REV:B 18.02.08 DWG
REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Machining-2		DAS 18/04/20
100	Bandsaw	2 pcs	4/9/18	4/9/18	0.00	0.21	Bandsaw1		52 18/04/20
110	CNC Vertical Machining	2 pcs	4/9/18	4/9/18	0.00	1.20	HAAS1-4		9-89 18/04/20
120	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC2 Machining-2		9-89 18/04/20
130	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC8 Machining-2		9-89 18/04/20
140	HandFinish	2 pcs	4/9/18	4/9/18	0.00	0.27	HandFinish1		9-89 18/04/20
150	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC3		9-89 18/04/20
160	Packaging	2 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2		9-89 18/04/20
170	QC21-SA	2 Ea	4/9/18	4/9/18	0.00	0.00	QC21		9-89 18/04/20

Part Op 100 - Cut Blank 7.125" long

Descriptions: 110 - Mill as per Dwg & Folio FA880 Dwg Rev: _____ Folio Rev: _____ Deburr

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6A4.000W.250	6061T6 Angle 4.00 X 4.00 X .250	1.4000 ft (.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6A4.000W.250	1	6	0

Part Specifications

Specifications could not be found.

3X M118106 - 1.8 ft.
5063874

Plex 3/16/18 2:21 PM Dart.Gagnon.Michelle

DART
AEROSPACE

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CANADA
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Container No: S063377

Part: D4038-2

Job No: 174520

Serial No/ Batch: S063377

Revision: F
Inspector:

Date: 04/20/18

DART AEROSPACE LTD		Work Order: 177500
Description: Angle, Fwd, RH		Part Number: D4038-2
Inspection Dwg: D4038	Rev: EF 4 9-89	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.00	+/-0.030	4.00			Ver	
3.45	+/-0.030	3.45			Ver	
R0.25	+/-0.030	R0.25			R.G.	
0.250	+/-0.010	0.250			Ver	
1.25	+/-0.030	1.246			Ver	
1.25	+/-0.030	1.247			Ver	
2.877	+/-0.010	2.877			H.G.	
0.581	+/-0.010	0.582			Ver	
0.669	+/-0.010	0.669			H.G.	
0.706	+/-0.010	0.708			H.G.	
0.500	+/-0.010	0.500			H.G.	
2.00	+/-0.030	2.00			Ver	
0.563	+/-0.010	0.564			H.G.	
Ø0.316	+0.006/-0.001	0.316			G.P.	
Ø0.189	+0.005/-0.001	0.189			G.P.	
R0.13	+/-0.030	R0.13			R.G.	
1.00	+/-0.030	1.00			Ver	
1.063	+/-0.010	1.064			H.G.	
1.563	+/-0.010	1.561			Ver	
1.19	+/-0.030	1.190			Ver	
1.00	+/-0.030	1.00			Ver	
2.125	+/-0.010	2.123			Ver	
0.911	+/-0.010	0.910			Ver	
R0.13	+/-0.030	R0.13			R.G.	
0.882	+/-0.010	0.880			Ver	
1.750	+/-0.010	1.749			Ver	
7.00	+/-0.030	7.00			Ver	
0.50	+/-0.030	0.498			Ver	
DAS						
52						
9-89						

Measured by: DAS	Audited by: [Signature]	Preliminary Approval:
Date: 18/04/20	Date: 18/04/24	Date:

Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	11.04.05	Dwg Rev updated	KJ	
C	11.06.21	Dwg Rev updated	KJ	[Signature]